

# MODELS

## IL-7EL-VI06 / 09-R-13 / 16

PRODUCT MANUAL 33871 Embraco  
REV C AUG 2025



# CUSTOM

7-ELEVEN IMPULSE  
FREESTANDING/OPEN FRONT  
REFRIGERATED: R-290 **VSD**



WIDTH: 600 & 900mm  
HEIGHTS: 1350 & 1600mm  
DEPTH: 466 & 600mm

**CUSTOM**

7-ELEVEN IMPULSE  
REFRIGERATED

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## Warnings

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### Operational Safety

This appliance is not intended for use by young children or infirm persons, unless they have been adequately supervised by a responsible person, to ensure that they can use the appliance safely.

Young children should be supervised, to ensure that they do not play with the appliance.

---

### Water

THIS UNIT IS NOT WATERPROOF. DO NOT USE A WATER JET SPRAY TO CLEAN THE INTERIOR OR EXTERIOR OF THIS CABINET.

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### Caution

Do not store explosive substances, such as aerosol cans with flammable propellant, in this appliance.

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### Mains Supply Cord

If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons, in order to avoid a hazard.

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### Specialist Disposal

Specialist disposal procedures are required for the safe removal of refrigerant gasses and potentially flammable foam materials.

Pentane, Dimethyl Ether, Isobutene, Butane and Propane may be present.

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### Hazardous Substances

The cabinet does not contain any of the following, in its construction:

Asbestos

PCBs (Oils containing polychlorinated biphenyl)

Mercury

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### Minimum Floor Area

For safety reasons, the cabinets must only be installed, operated, and stored in rooms with a floor area greater than that stated below.

- IL-7EL-VI06-R-16-05-B1XX ≥ N/A
  - IL-7EL-VI09-R-16-06-B1XX ≥ 10.53 m<sup>2</sup>
  - IL-7EL-VI09-R-13-06-B1XX ≥ 9.57 m<sup>2</sup>
  - IL-7EL-VI09-R-13-05-B1XX ≥ 9.09 m<sup>2</sup>
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## INTRODUCTION

### Welcome

IMPULSE CABINETS - INTRODUCTION

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**Future  
Products  
Group (FPG)**

Welcome to the world of FPG! Our products are designed and engineered to give you the optimal performance that you deserve with innovative visual merchandising appeal.

We are confident that you will be delighted with your state of the art IMPULSE food service cabinet, and that it will become a valued appliance in your store.

---

**Guidance and  
Help**

Any new appliance can seem very complex and confusing at first glance. To ensure you receive the utmost benefit from your new IMPULSE cabinet, there are two things you can do.

- Before operating the cabinet, please read the instruction book carefully and follow its recommendations. The time taken will be well spent. These instructions both general and technical tell you how to operate and look after your IMPULSE food service cabinet so that you can receive the full benefits that this cabinet has to offer.
  - These instructions cannot, however, cover all eventualities. If you are unsure of any aspect of the installation, instructions or performance of your cabinet, contact your dealer promptly or contact us via email to [support@fpgworld.com](mailto:support@fpgworld.com).
- 

### Warranty

IMPULSE CABINETS - INTRODUCTION

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**Warranty  
Period**

Future Products Group Limited warrants, to the original purchaser of an FPG manufactured food service cabinet, that for TWO YEARS (24 months) from the date of purchase, any defect in workmanship or material resulting in the product malfunctioning while under correct use will be rectified.

For refrigerated cabinets with integral or near-remote refrigeration the warranty is extended to THREE YEARS (36 months), for refrigeration condenser units. Conditions apply, see Liability Exceptions.

Liability under this warranty is limited to replacing or repairing a part, without charge.

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*Continued on next page*

## Warranty cont.

### IMPULSE CABINETS - INTRODUCTION

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#### Liability Exceptions

Liability under this warranty does not include:

- Any loss, damage, or expenses directly or indirectly arising from the use of, or inability to use, the product or from any other cause.
  - Any part of the cabinet which has been subject to misuse, neglect, alteration, incorrect installation, accident, or damage caused by transportation, use of abrasive or caustic chemicals, flood, fire or acts of God.
  - Damage, resulting from failure to have the cabinet regularly serviced by a refrigeration engineer:
    - For cabinets with integral or near-remote refrigeration, every three months. NB: You will be required to provide copies of service records in the event of condenser failure.
    - For cabinets with remote refrigeration, annually.
  - Any damage or malfunction, resulting from the use of non-FPG supplied spare parts.
- 

#### Specific Exclusions

The following are specifically excluded from warranty:

- Breakage of glass or plastic components, or the replacement of LED lighting assemblies or gaskets.
  - Maladjustment of the electronic refrigeration controller, by an unqualified person.
  - For cabinets with integral or near-remote refrigeration, failure resulting from a lack of routine condenser / radiator cleaning.
  - Failure to re-assemble the cabinet correctly after cleaning.
  - Fair wear and tear.
- 

#### Assessment

The liability under this warranty is dependent on an assessment by FPG, to determine the defect in workmanship or materials.

---

#### Time Limit

FPG does not guarantee that any service to be performed under this warranty will be carried out within any particular time limit.

---

#### Caution

**FPG will not be held responsible for any servicing costs incurred prior to FPG's acceptance of a warranty claim.**

---

# CUSTOM

7-ELEVEN IMPULSE  
REFRIGERATED

## OPERATION

### Cabinet Layout

IMPULSE CABINETS - OPERATION

#### Impulse Cabinet Configuration

These are fully self-contained, stand-alone, open front cabinets, with glass side panels and LED lighting.

Cabinets are available with up to four shelves.

They are fitted with automatic condensate removal units, ACRs, in the base of the cabinet.

The controls and refrigeration equipment are mounted in the base of the cabinet.

Cooling air for the refrigeration system is drawn in from the front of the cabinet, and exhausts from the rear.

Vaporised condensate mixes with this air flow and exhausts behind the cabinet.



### Controls

IMPULSE CABINETS - OPERATION

#### Power, Lights and Refrigeration Controller

The refrigeration controller features a touch-screen display.

The controller regulates the cabinet temperature and controls the automatic defrost cycles.



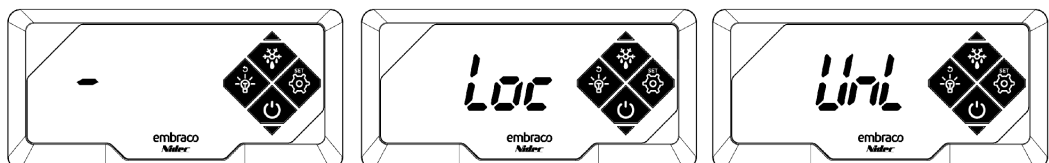
#### Keyboard Lock

The keyboard is normally locked to prevent accidental parameter changes.

To activate/deactivate the keyboard lock, simply touch all four keys at the same time until the display shows "Loc"/"UnL", respectively.

When a key is touched with the keyboard locked, the display shows "Loc".

The keyboard is automatically locked after 60s of inactivity.



## Controls cont.

IMPULSE CABINETS - OPERATION

### Switch Power and Lights

It is necessary to unlock the keyboard in order to switch on the cabinet or the lights. See above paragraph.



The temperature controller is pre-set to maintain the cabinet temperature between 2°C and 4°C. It should not need adjustment.

Press the power button for 5s to toggle the cabinet ON OFF.

Press the light button until "Lit" displayed then for 1s to toggle the lights ON and OFF.

## Preparation

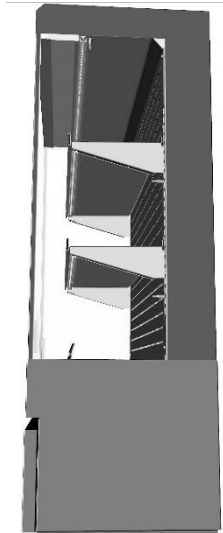
IMPULSE CABINETS - OPERATION

### Shelf Location and Ticketing



Cabinets can be fitted with up to four shelves, (three for 1200 cabinet), and all lighting power sockets are provided on cabinets.

All shelves are adjustable in height and can easily be moved up or down, to match product size. The front edges of the shelves are profiled to carry ticketing/labels.



### Shelf Adjustment

To alter a shelf position, slide it upwards to disengage it from the support pillars. Insert it in the new position and push it down firmly.

*Make sure it is pushed down as far as it can go. Failure to do this may result in shelf collapse, when loaded with product.*

# CUSTOM

7-ELEVEN IMPULSE  
REFRIGERATED

## Preparation cont.

IMPULSE CABINETS - OPERATION

---

### Shelf Adjustment

To alter the shelf position, slide it upwards to disengage it from the support pillars.

Insert it in the new position and push it down firmly.

*Make sure it is pushed down as far as it can go. Failure to do this may result in shelf collapse, when loaded with product.*

---

### Load Cabinet

After the cabinet has run for a 30 minute initial cool-down period, load it with pre-chilled products.

The cabinet is designed to maintain the temperature of pre-chilled products.

**If warm product is introduced, there could be a delay before the temperature falls to the normal operating level.**

---

### Loading Restrictions

It is important to leave adequate free space for the refrigerated air to circulate within the cabinet.

Allow at least 40mm above canned drinks, or other cylindrical containers.

The air grills at the front of the cabinet must not be covered or restricted.

---

### Defrost Cycle

Defrosting of the evaporator coil is fully automatic.

Defrosting stops automatically when all the ice has melted.

---

### Shelf Load Restrictions

Full width fixed shelves must not be loaded with more than 35kg of evenly distributed products per shelf.

---

## Routines

IMPULSE CABINETS - OPERATION

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### After Hours

Ideally, cabinets should not be turned off after hours or at night.

If the cabinet is turned off, transfer the products to a cool store. When the cabinet is turned on again, allow it to run for 30 minutes before returning the chilled products.

---

### Night Blind

If an optional night blind has been fitted to the top of the cabinet, this should be lowered to further reduce power consumption at night.

---

### Cleaning

It is recommended to clean cabinets at the end of the working day, since they need to be shut down for this. See Cleaning section.

---

### De-frost Cycle

Defrosting of the evaporator coil is fully automatic, taking place every two hours.

If you suspect that the defrost system is not working properly, have it checked by a qualified service person.

**Operators must not attempt to adjust the refrigeration controller.**

---

### Temperature Checks

Cabinet temperatures should be routinely checked, to confirm satisfactory operation.

The refrigeration controller shows the temperature of the circulating air, as it enters the cooling coil. This will be slightly higher than the air temperature in the display area, so a temperature probe should be used to check product temperatures.

To avoid misleading temperature measurements, do not take a reading within 20 minutes of a defrost cycle.

---

## TROUBLE SHOOTING

FAULT	POSSIBLE CAUSE	REMEDY
Cabinet does not operate/start	The mains isolating switch on the wall, circuit breaker or fuses are off at the power board	Turn isolating switch circuit breaker or fuses on
	The power switch on the controller is OFF	Press the power button
	The internal fuse has blown	<b><i>Have circuit checked and replace fuse</i></b>
	The controller is faulty	<b><i>Have the controller replaced</i></b>
A03 Alarm Display on Controller	Compressor discharge pipe high temperature	<b><i>Call for service, to investigate problem</i></b>
A07 Alarm Display on Controller	Faulty temperature probe	<b><i>Call for service, to investigate problem</i></b>
Refrigerated Cabinet does not reach temperature	Ventilation grills are blocked	Vacuum or remove blockage
	Product blocking air grill	Place product on shelves
	Thermostat needs adjustment	<b><i>Adjust refrigeration controller</i></b>
	Ambient > 25°C & 60%RH	Adjust store air conditioning
	Evaporator coil iced up	<b><i>De-ice coil, check defrost parameters, replace controller if found faulty</i></b>
	Condenser radiator blocked	<b><i>Remove dust and debris</i></b>
	Refrigeration controller faulty	<b><i>Replace controller</i></b>
	Temperature probe damaged	<b><i>Replace temperature probe</i></b>
	Fans not operating	<b><i>Have fans checked/replaced</i></b>
Condensate Overflows	Defrost cycle unsuitable	<b><i>Have defrost cycle adjusted</i></b>
	ACR element failed	<b><i>Replace element</i></b>
Cabinet lights not working	LED strip has failed	<b><i>Replace LED strip</i></b>
	LED power supply has failed	<b><i>Replace LED power supply</i></b>
	Internal fuse has blown	<b><i>Have circuit checked and replace fuse</i></b>
Aluminium parts corroded	Caustic detergent damage	Order replacement parts

**Service Personnel Only**

The table entries in ***italics*** indicate actions to be taken only by qualified Service Personnel.

# CLEANING

## Cautions

IMPULSE CABINETS - CLEANING

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**Power**                      **ALWAYS TURN THE POWER SUPPLY OFF BEFORE CLEANING.**

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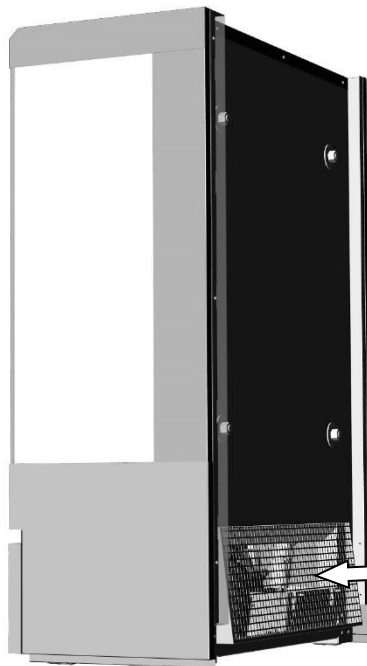
**Water**                      THIS UNIT IS NOT WATERPROOF. DO NOT USE A WATER JET SPRAY TO CLEAN THE INTERIOR OR EXTERIOR OF THIS CABINET.

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## Exterior

IMPULSE CABINETS - CLEANING

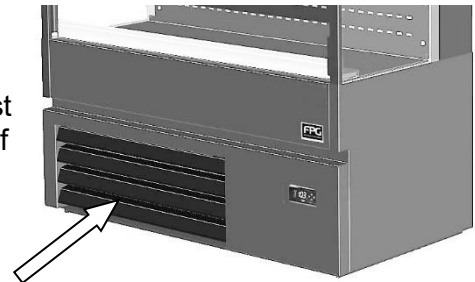
### Louvers



The louvers on the front and back must be kept free of dust and fluff.

This will maintain the refrigeration efficiency, and prevent overheating of the condenser.

Using a vacuum cleaner is the best method.



### Painted and Metal Surfaces

Painted, galvanised steel or aluminium surfaces should be cleaned with hot soapy water then dried off with paper towel or dry cloth. DO NOT clean surfaces with abrasive pads or cleaners as paint, galvanised steel and aluminium surfaces will be damaged.

---

### Glass

All glass should be cleaned using a good quality glass cleaner and a clean cloth. DO NOT clean glass with abrasive pads or cleaners as the glass will be damaged.

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# CUSTOM

7-ELEVEN IMPULSE  
REFRIGERATED

## Interior

IMPULSE CABINETS - CLEANING

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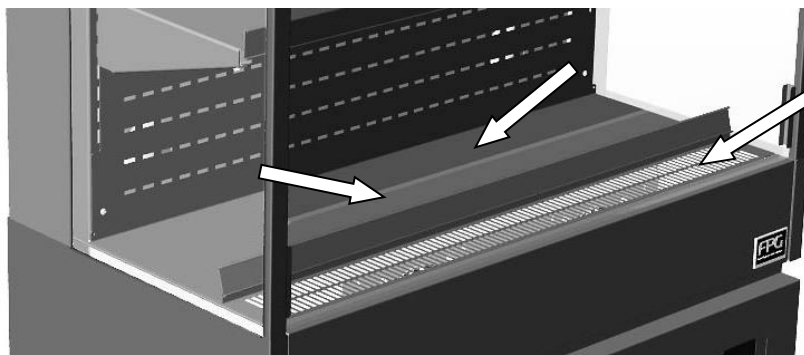
**Side Glass** The inside surfaces of the side panels are most easily cleaned after the products and shelves have been removed.

---

**Shelves** The shelves can be cleaned in place, or lifted off.  
The complete shelf module can be removed by lifting it vertically, to disengage the support brackets from the back panel.

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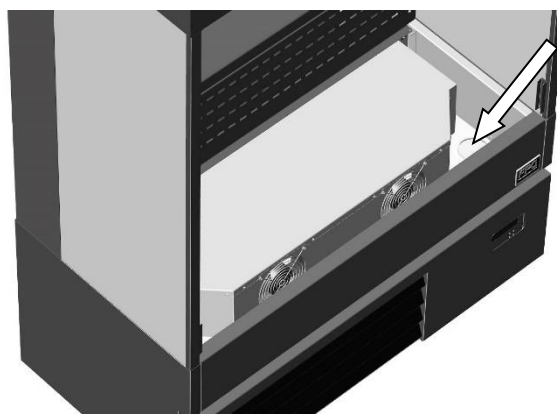
**Base Area**



The acrylic air deflector, base plate and air grille can all be lifted out to clean the base area.

---

**Fan Deck**



With the above-mentioned parts removed, the fan deck will be seen.

Remove any debris that may have accumulated, making sure that the drain hole is clear.

A Wet-and-Dry vacuum cleaner should be used, since there is likely to be some water in the bottom.

---

**Condensate Capacity Warning**

The condensate tray and ACR is only designed to handle cooling-coil defrosting water that drains from the well during normal operation. The container has a capacity of five litres.

**When cleaning, DO NOT fill the well with liquid or attempt to hose it out, as the condensate tray will overflow and leak onto the floor.**

---

**Cleaning Materials**

Steel trays, shelves, grills etc. should be cleaned with hot soapy water then dried off with paper towel or dry cloth.

DO NOT use abrasive pads or cleaners as these may damage surfaces.  
**Warning:** Dishwasher detergent may damage anodised aluminium parts.

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## Mandatory Cleaning Routines

IMPULSE CABINETS - CLEANING

### Warning

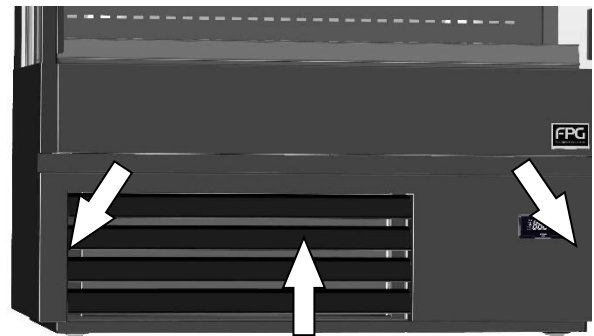
**It is mandatory to have the radiator fins cleaned periodically, by a refrigeration engineer.**

**Failure to carry out routine cleaning/servicing schedules will void the warranty on the refrigeration equipment.**

To maintain optimum performance, cleaning must be regular and thorough. It is recommended that a schedule of cleaning operations should be drawn up.

### Condenser Radiator

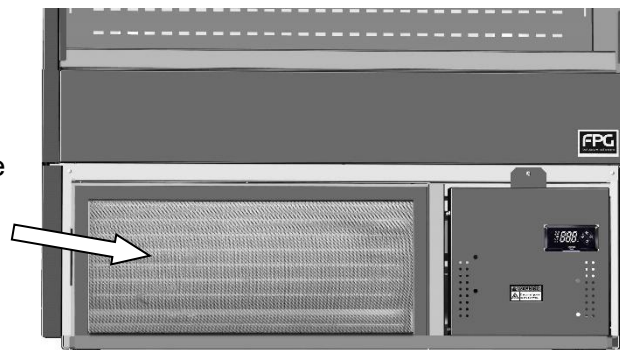
To remove the louver panel, pull the top to free it from the magnetic strip, and then disengage the bottom from the chassis



The pre-filter is attached by magnetic strips along the top and sides.

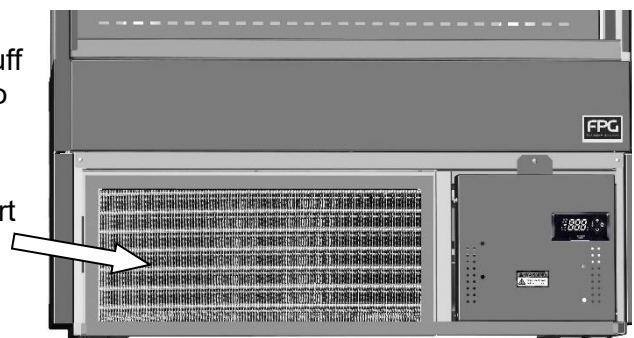
Pull it forward and lift it from the bottom channel.

Shake off dust and wash if needed.



Vacuum away any dust and fluff from the condenser radiator, to maintain good refrigeration efficiency.

Be careful not to bend or distort the radiator fins.



### Inspection and Rectification

As part of the cleaning routine, mechanical parts and electrical wiring should be inspected for damage, deterioration or need of adjustment.

If any small faults are found, have them attended to promptly by a competent serviceman. Don't wait until they cause a complete breakdown.

## INSTALLATION

### Regulations

IMPULSE CABINETS - INSTALLATION

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#### Compliance with Local Requirements

It is very important that your food cabinet is installed correctly and is operating properly before use. Installation must comply with local electrical, health & safety and hygiene requirements.

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### Setting Up

IMPULSE CABINETS - INSTALLATION

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#### Unpacking

Unpack and check unit for damage and report any damage to the carrier and supplier. Report any deficiencies to your supplier.

---

#### Cabinet Preparation

Remove all tapes, ties and packers, used to prevent movement during transit. Lift the base tray to check for packing materials in the well.

---

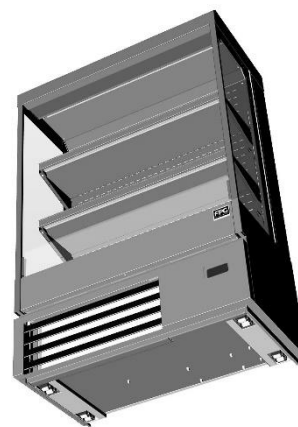
#### Positioning the Cabinet

Position the cabinet in its allocated working position.

The cabinet has four casters underneath, to make moving easier.

Using a spirit level, ensure the cabinet is level from front to back and side to side. If the floor is not level, place packing under the castors, as required.

A perforated grille is fitted to the top/back of the cabinet, to prevent items from blocking the air flow or falling down behind the cabinet.



#### Power Supply and Earthing

The cabinet is fitted with a four metre mains lead, located at the bottom rear of the cabinet.

An EMI line filter is mounted adjacent to the mains inlet. If the cabinet is to be hard wired, this must only be done by a suitably qualified person.

Before connecting to the power supply, check that the local supply is correct to that shown on the cabinet label.

**WARNING - THE CABINET MUST BE EARTHED/GROUNDED**

---

#### Isolation

If the cabinet is not connected to an outlet socket, but is hard wired to the mains supply, a means of isolation must be provided.

If a plug and socket are used, they should still be accessible after the cabinet is installed.

---

## Location

### IMPULSE CABINETS - INSTALLATION

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#### Ventilation

The front louvers and rear vent must never be obstructed. If obstructed the cabinet may overheat and cause an electrical malfunction.

**If the cabinet is installed in an alcove, or under any structure, a minimum clearance space of 200mm must exist above the cabinet top.**

Before use, operate the cabinet for 1-2 hours to remove any fumes or odours, which may be present.

---

#### Draughts

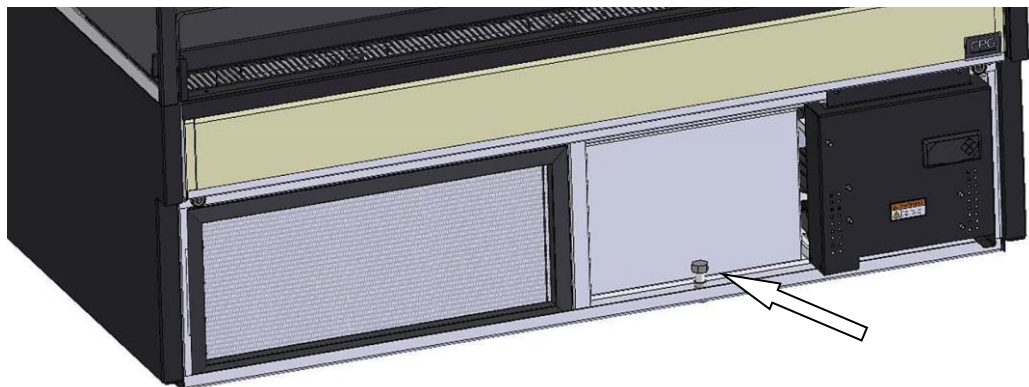
The door-less cabinet features an “air curtain” to retain the cold air within the cabinet.

A “curtain” of cold air falls from a linear vent, across the top of the open cabinet front, to be re-circulated through the evaporator cooling coils.

The cabinet should not be sited where strong draughts will deflect the “air curtain”. If this happens, excess condensation will form on the products, and cooling will be less effective.

---

#### Stabilizer Foot



Once in position, use an 18mm spanner to screw down the stabilizer foot to prevent unwanted movement.

---

# CUSTOM

7-ELEVEN IMPULSE  
REFRIGERATED

## SERVICING

### Electrical Protection

IMPULSE CABINETS - SERVICING

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#### Fuse Link

The lighting and control circuits are protected by a fuse, located in the control gear chassis.

---

### Lighting

IMPULSE CABINETS - SERVICING

---

#### Caution

DO NOT service the lights, without isolating the cabinet at the main switch or unplugging it from the electricity supply.

---

#### LED Power Supplies

The LEDs are fed with a 24Vdc constant voltage. They consume approximately 7 W per metre of strip length.

The power supply is located on the control gear chassis.

Check the power supply before replacing any LED assemblies.

---

#### LED Lighting Strips

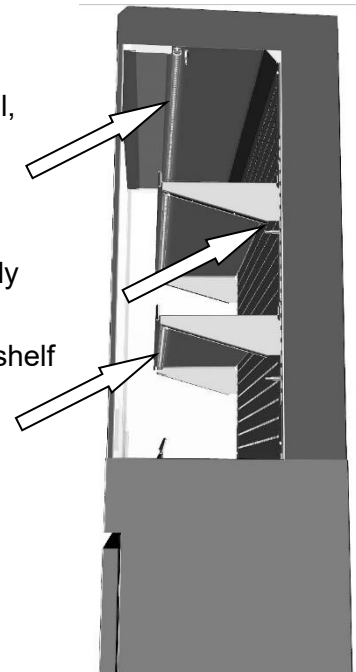
Light is provided by LED strips, under the top of the cabinet and under each shelf.

The LED modules have a very long life, but if they fail, the complete LED assembly should be replaced.

Each light strip is connected with a plug and socket, enabling easy replacement.

Remove the mounting screws to release the assembly from the cabinet/shelf.

Note that the top light assembly is different from the shelf lights. See Spares list.



## Refrigeration Equipment

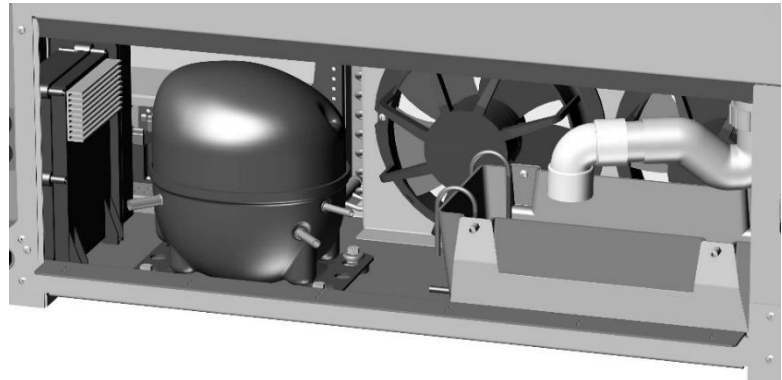
IMPULSE CABINETS - SERVICING

### Caution

**DO NOT attempt to service the refrigeration equipment without isolating the cabinet from the mains supply.**

### Refrigeration Equipment

The inverter, compressor, condenser fans and ACR condensate disposal system are mounted in the base of the cabinet, behind the condenser radiator.



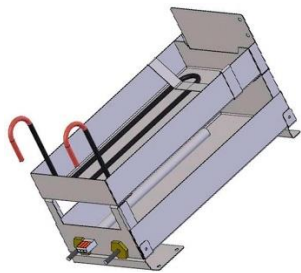
The perforated panel is secured with screws.

The condensate drain pipe coupling can be unscrewed for better access to the fans

### Condensate Disposal

The automatic condensate removal, ACR system consists of a water tray and evaporation elements, supplemented with hot-gas heating from the compressor output.

The 600 cabinets have two-level assemblies, with a reduced footprint.



Each element's resistance has a positive temperature coefficient, so that the element power is reduced when it is not cooled by condensate water.

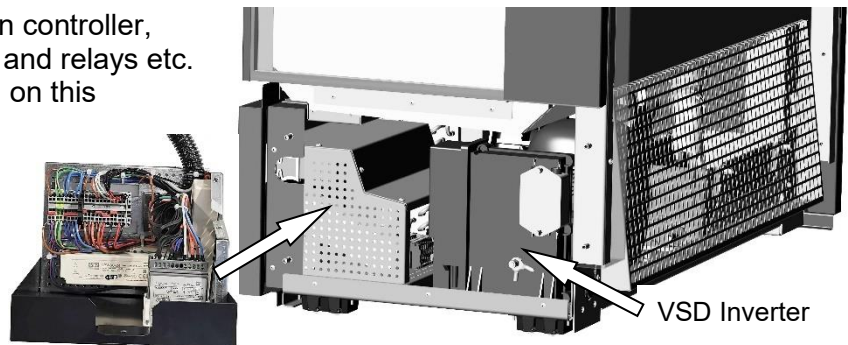


Elements are replaceable, should they fail.

### Control Gear

The refrigeration controller, power supplies and relays etc. are all mounted on this chassis.

The chassis is connected by an umbilical cord, and can be withdrawn from the front of the cabinet, after removing the securing screw.



A High Temperature sensor is mounted on the compressor assembly.

# CUSTOM

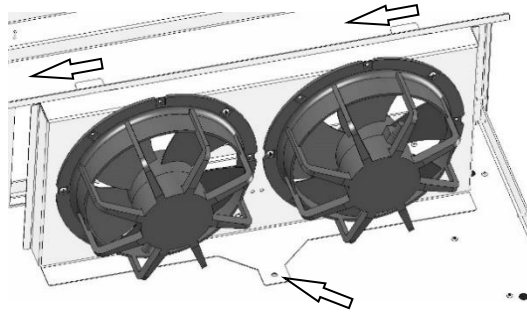
7-ELEVEN IMPULSE  
REFRIGERATED

## Refrigeration Equipment cont.

IMPULSE CABINETS - SERVICING

### Condenser Fan Replacement

The condenser fan shroud can be removed. Remove the screw on the bottom tag fixing it to the chassis. The whole condenser fan shroud can then be shifted to the left then pulled out. It may be necessary to remove the ACR tray for easier access.



Each fan is secured with three screws and captive nut inserts.

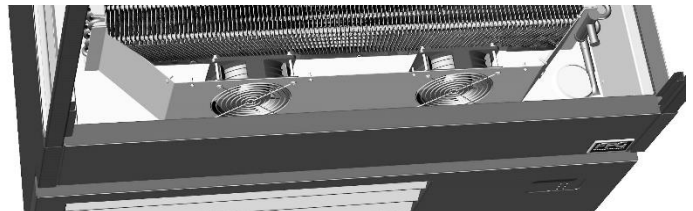
Remove the screws to replace the faulty fan.

Disconnect the faulty fan, connect the replacement and secure it with the three screws.

The fan speeds are electronically programmed, so the correct spare must be used.

### Evaporator Fan Replacement

After removing the base tray, air deflector, and grille, remove the coil cover to access the fans.

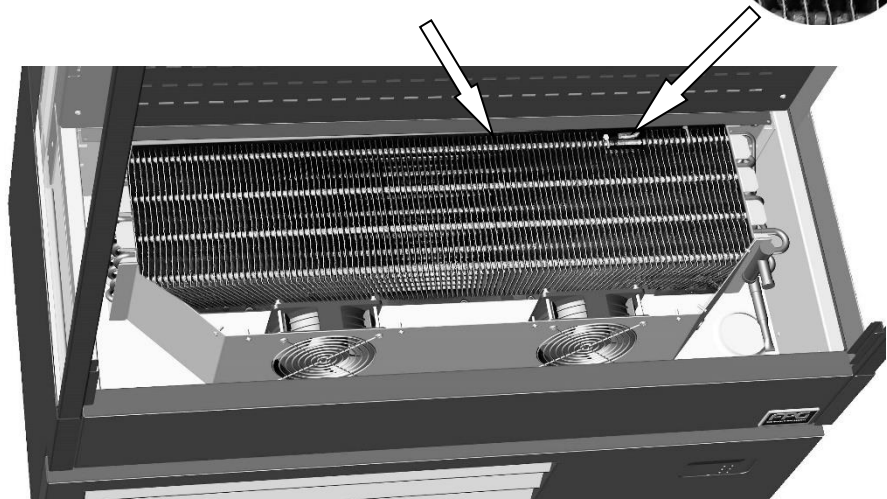
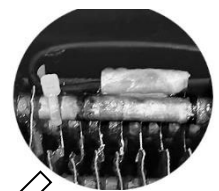


### Evaporator Coil

The evaporator coil and temperature probes for temperature and defrost control are accessed by removing the coil cover, from the fan deck.

Note that a silicone encased probe is used for indicating the product temperatures. This is mounted above the top shelf, on the left of the cabinet.

Take care not to disturb the location of the two probes. One is in the air flow, the other in a pocket, connected to the coil fins.



*Continued on next page*

## Refrigeration Equipment cont.

IMPULSE CABINETS - SERVICING

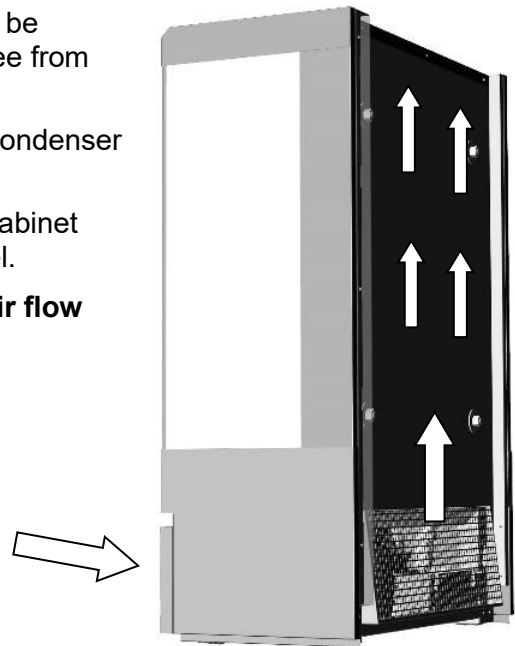
### Air Ducts and Grilles

All air ducts, grilles and louvers must be regularly vacuumed, to keep them free from dust and fluff.

This is best done after cleaning the condenser radiator with compressed air.

A grille is located on the rear of the cabinet and louvers on the front bottom panel.

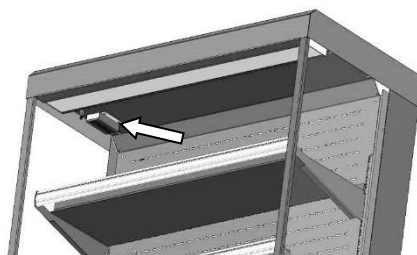
**There must be no obstruction to air flow from the top of the cabinet.**



### Temperature Regulator Embraco Sync



The Embraco Sync is a microprocessor-based controller, featuring a touch-screen. It is provided with four NTC probes. The first one for temperature control (air off), the second one, located on the evaporator coil, to control the defrost termination, the third one senses the temperature of the compressor discharge pipe.



Another probe is connected to the i4 input. This PSP probe is encapsulated in a silicone block, and mimics the temperature characteristics of the displayed products. It is located above the top shelf, and is used to display the temperature of the cabinet interior.

The set-point temperature will be lower than the air temperature inside the cabinet, because the refrigeration compressor is controlled in response to the exit air (air off) temperature from the evaporator cooling coils.

The instrument controls the speed of the VSD inverter/compressor to maintain the set cabinet temperature.

The instrument features a touch-screen display, and is fully configurable through special parameters that can be easily programmed through the keyboard.

A special cable is used to connect the controller to the variable frequency inverter, which drives the variable speed compressor.

*Continued on next page*

# CUSTOM

7-ELEVEN IMPULSE  
REFRIGERATED

## Refrigeration cont.

IMPULSE CABINETS - SERVICING

### Touch Screen



The Embraco Sync has a capacitive user interface with Full Touch technology. The whole display area is used to interact with the device.

The areas associated with key operations are permanently marked with symbols.

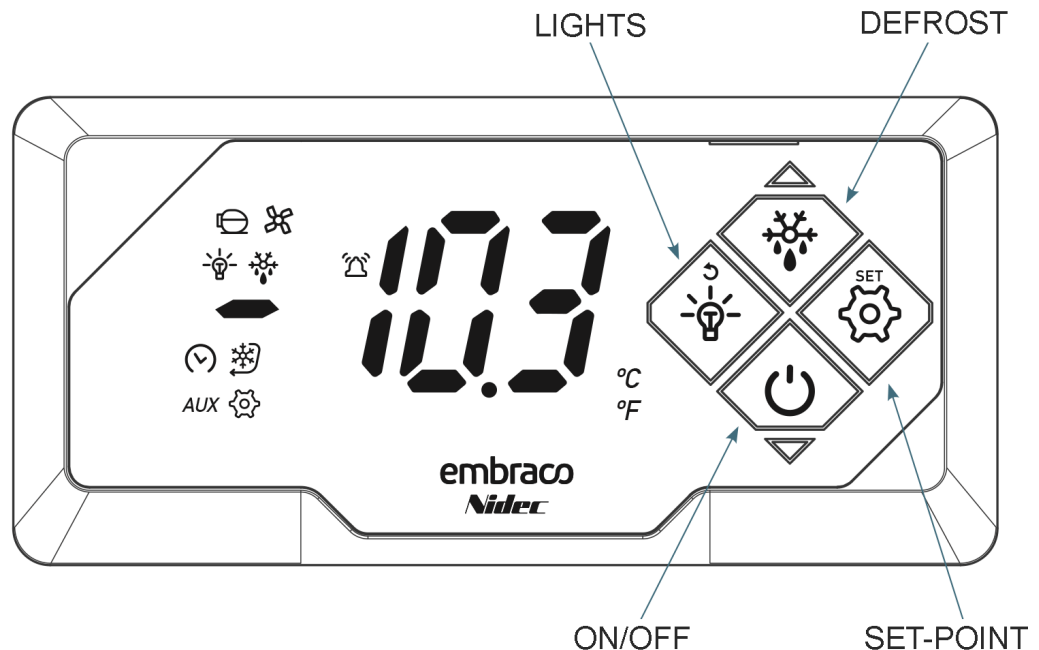
Specific gestures are used to enable or disable functions, browse through screens and operational modes and modify the configuration of the device.

### Parameter Settings

The Embraco controller has a multitude of parameter settings, which enable the cabinet performance to be optimized for performance and efficiency.

The settings are factory set after extensive testing, and can only be altered after entering a password. Contact FPG for further information.

### Operation



Only four functions are available to the operator for every-day use, Cabinet ON/OFF, Lights ON/OFF, Set-Point adjust and Manual Defrost.

**ON/OFF** Press for 5s, to turn ON/OFF

**LIGHTS** Press until "Lit" displayed, then 1s press toggles lights ON/OFF

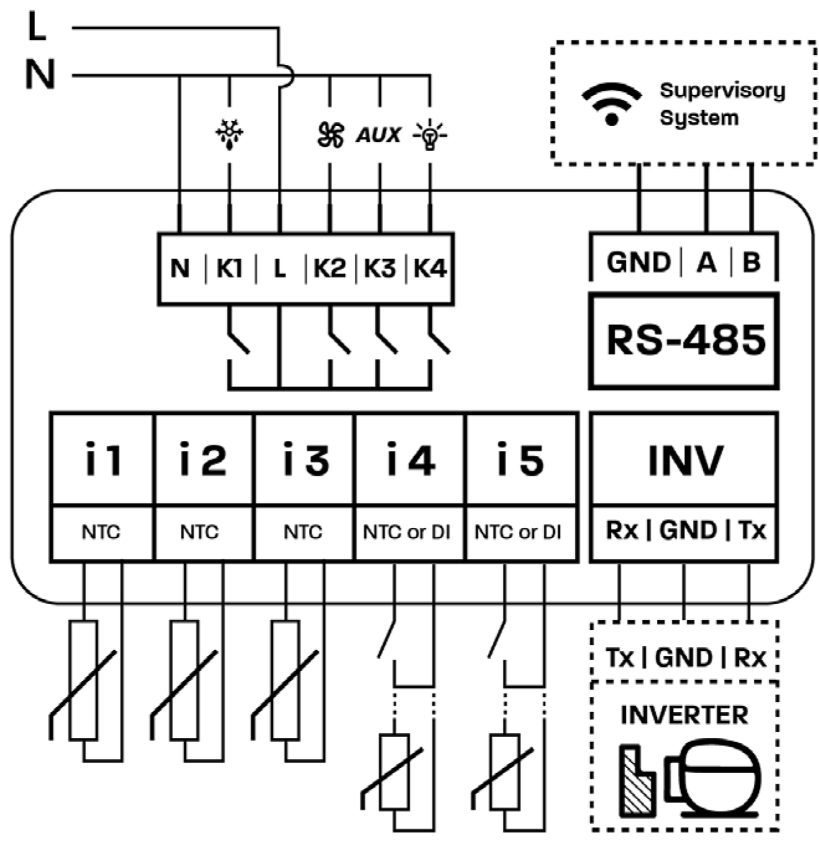
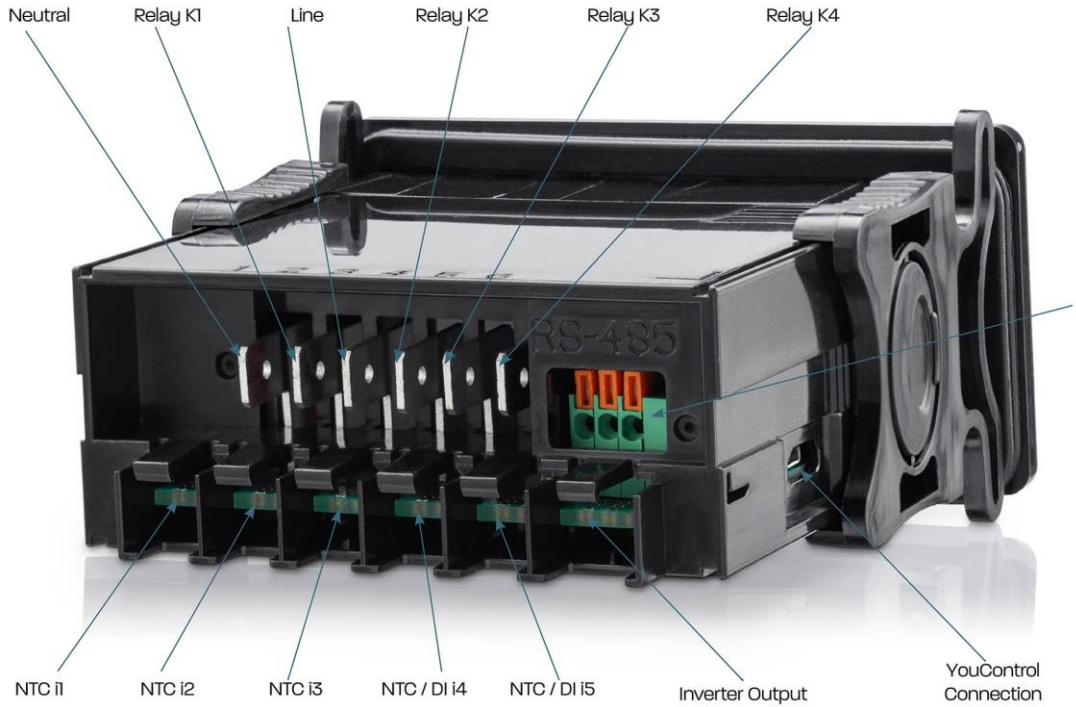
**SETPOINT** Press until "Set" shows, use UP (defrost) and DOWN (power) buttons to adjust

**DEFROST** Press until "DFr" shows

*Continued on next page*

**Refrigeration cont.**  
IMPULSE CABINETS - SERVICING

**Embraco Sync Connections**



# CUSTOM

7-ELEVEN IMPULSE  
REFRIGERATED

## SPECIFICATIONS

### Mechanical

IMPULSE CABINETS - SPECIFICATIONS

	CABINET MODEL					
	IL-7EL- VI06-R-16- 05-B1XX	IL-7EL- VI06-R-16- 06-B1XX	IL-7EL- VI09-R-16- 06-B1XX	IL-7EL- VI09-R-13- 06-B1XX	IL-7EL- VI09-R-13- 05-B1XX	IL-7EL- VI09-R-16- 05-B1XX
Height mm	1600	1600	1600	1350	1350	
Width mm	600	600	900	900	900	
Depth mm	466	601	601	601	466	
Dry Weight kg (Integral)						
Cabinet Well Material	Stainless Steel					
Number of Shelves	4	4	4	3	3	
Display Area m <sup>2</sup>	0.62	0.94	1.5	1.2	0.78	
Refrigerant	R290					
Refrigerant Charge	Refer to cabinet Serial No./Rating label					
Condensate capacity	1.8 L	2.9 L	3.5 L	3.5 L	3.5 L	
Climatic Class & IP Rating	All cabinets are suitable for class N climates and have an IP 21 rating					

### Electrical

IMPULSE CABINETS - SPECIFICATIONS

	CABINET MODEL					
	IL-7EL- VI06-R-16- 05-B1XX	IL-7EL- VI06-R-16- 06-B1XX	IL-7EL- VI09-R-16- 06-B1XX	IL-7EL- VI09-R-13- 06-B1XX	IL-7EL- VI09-R-13- 05-B1XX	IL-7EL- VI09-R-16- 05-B1XX
Voltage	220-240 V 50/60 Hz Single Phase					
Max Power kW	1.3	0.92	1.47	1.54	1.22	
Energy Consumption kWh/h	0.43	0.40	0.71	0.55	0.57	
Max Current Amps	5.6	4.8	6.4	6.7	5.3	
Connection	3 core cable with 10A plug					
Temperature Range, °C	+0.5° – +5°					
Lights	Top light plus one per shelf					

## Cabinet Performance

IMPULSE CABINETS - SPECIFICATIONS

<b>Refrigeration Performance</b>	<b>Operating Temperature</b>	<b>Average Internal Humidity</b>	<b>Climatic Class 3 Test Conditions</b>
	+0.5° to +5°C	N/A	25°C Ambient with 60% RH

## Controller Settings

IMPULSE CABINETS - SPECIFICATIONS

**Set-Point**      The factory setting for set-point is **-3°C**.  
All other parameter settings are password protected, and can only be altered in consultation with FPG.

## Compliance

IMPULSE CABINETS - SPECIFICATIONS

**Standards**      FPG refrigerated, controlled ambient and ambient food display cabinets are designed to meet and exceed:

- International safety standards for electrical appliances: IEC 60335-1, IEC 60335-2-89, and the equivalent country-specific standards including AS/NZS, BS EN and UL 471.
- International standards for electromagnetic compatibility/emissions: CISPR 14-1, and the equivalent county-specific standards including AS/NZS CISPR and BS EN 55014-1.
- Essential safety requirements: AS/NZS 3820 and AS/NZS 4417
- Energy efficiency for refrigerated appliances: MEPS (Australia/New Zealand)

Please contact FPG to discuss your requirements for meeting country-specific standards.

## Improvements

IMPULSE CABINETS - SPECIFICATIONS

**Ongoing Development**      FPG reserves the right to change specifications and construction, as part of ongoing product improvement.

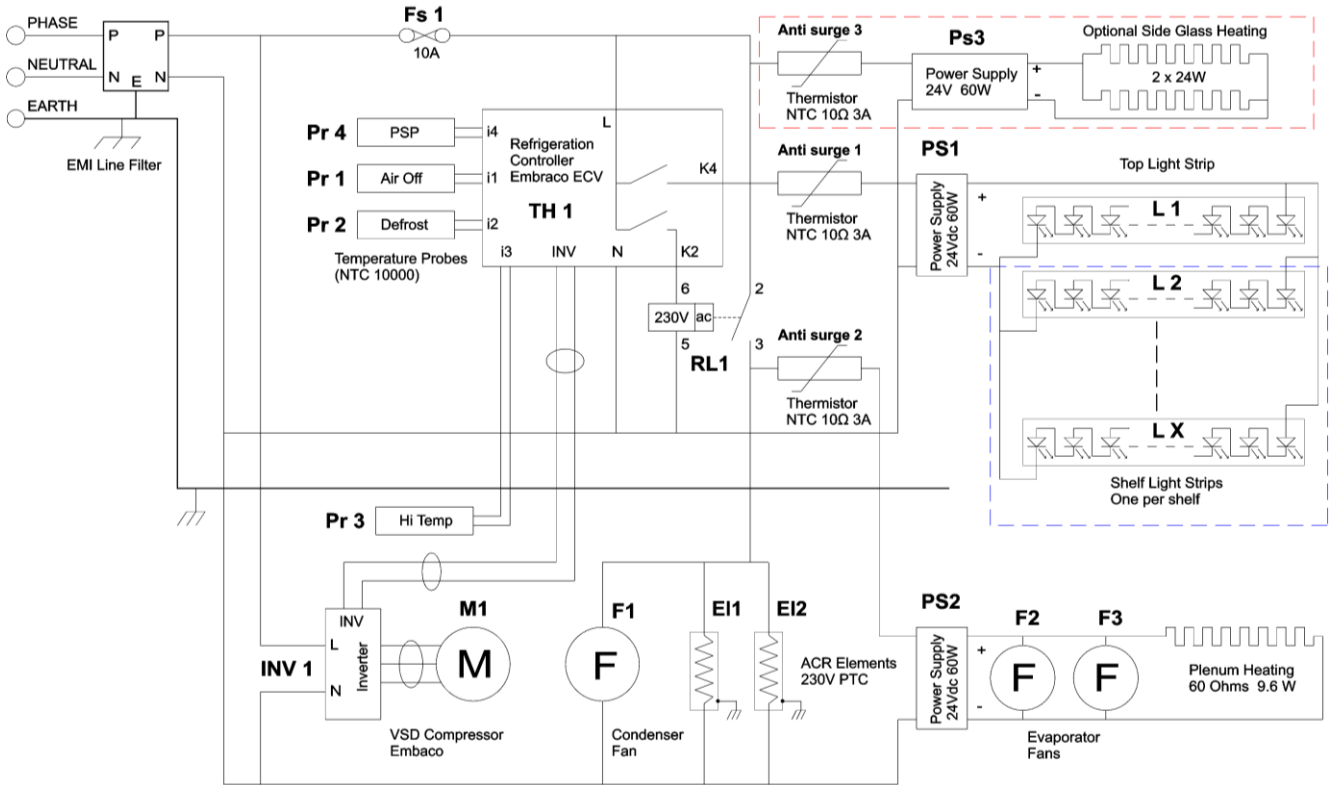
# CUSTOM

7-ELEVEN IMPULSE  
REFRIGERATED

## ELECTRICAL CIRCUIT DIAGRAMS

Model: IL-7EL-VI06

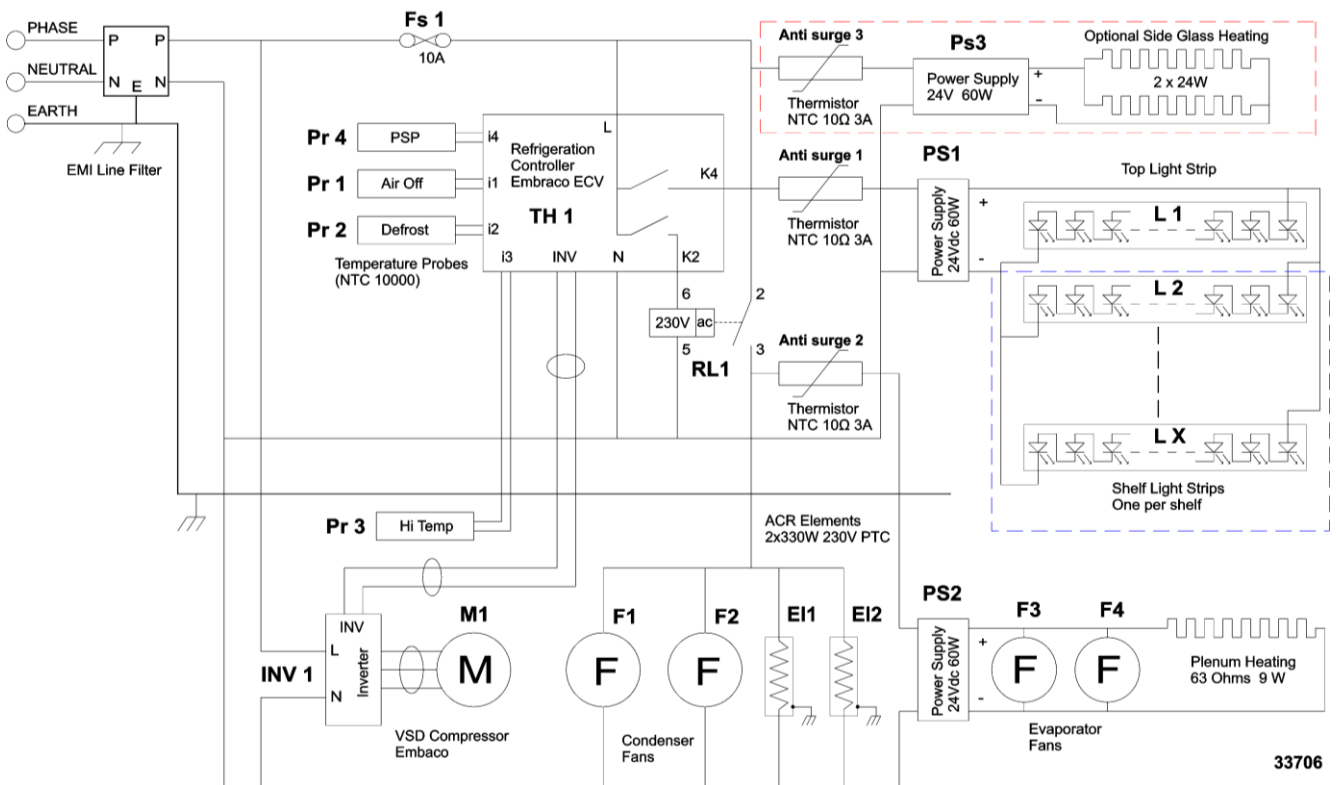
Impulse Refrigerated Cabinets



34186

Model: IL-7EL-VI09

Impulse Refrigerated Cabinets



33706

## SPARE PARTS

### Cabinet Serial Number

When ordering spare parts, it is important to quote the Serial Number printed on the label fixed to the control panel.

This serial number will enable FPG to trace details of the build specification of your particular cabinet, and hence ensure that spare parts are fully compatible.

**To satisfy warranty conditions, and ensure optimum performance, use only FPG supplied spare parts.**

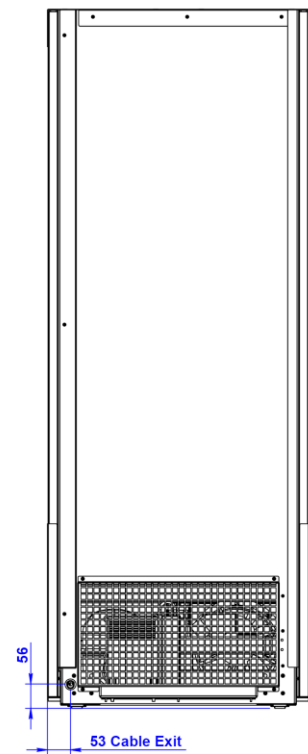
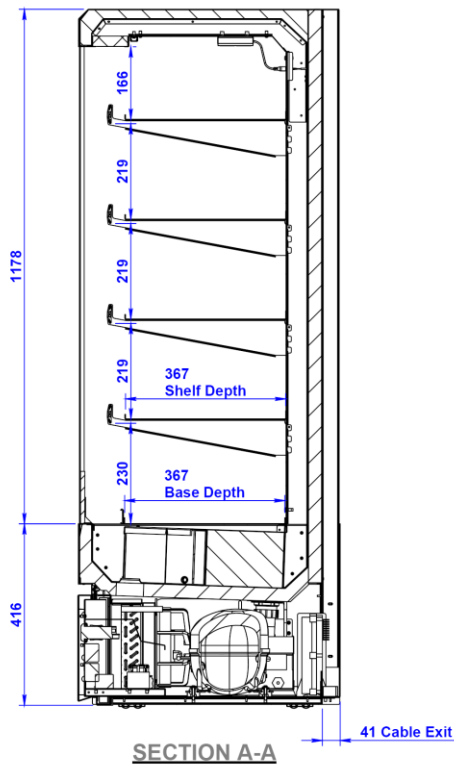
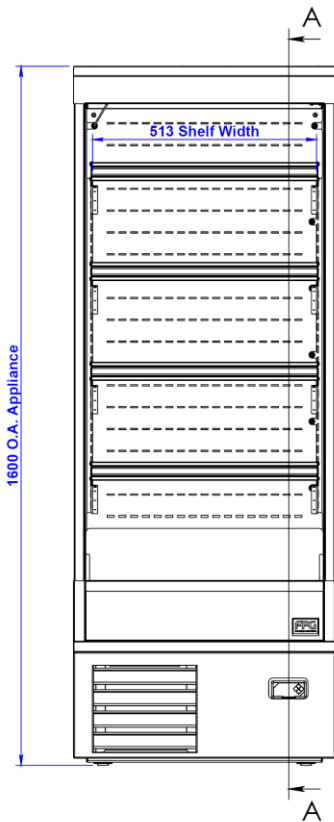
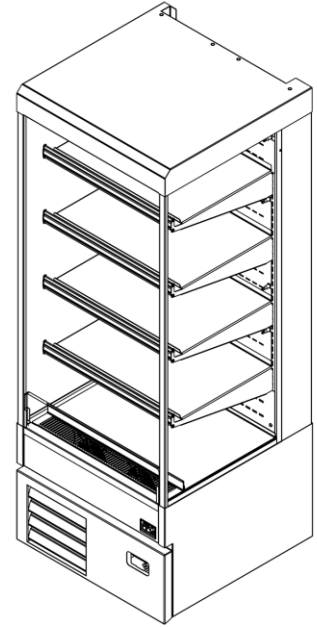
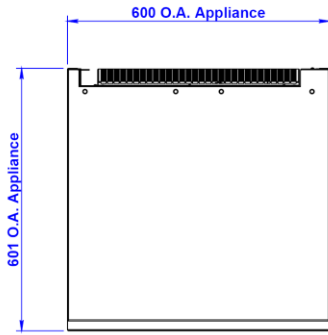
Part Description	Specific Part Numbers for Cabinet Spares					
	IL-7EL-VI06-R-16-05-B1XX	IL-7EL-VI06-R-16-06-B1XX	IL-7EL-VI09-R-16-06-B1XX	IL-7EL-VI09-R-13-06-B1XX	IL-7EL-VI09-R-13-05-B1XX	IL-7EL-VI09-R-16-05-B1XX
Embraco Pre-programmed Controller 9cc	78846	78846			78846	
Embraco Pre-programmed Controller 11cc			79680	79680		
VCC Frequency Cable	33652	33652	33652	33652	33652	
Top LED Light replacement	79439	79439	78700	78700	78700	
Wing LED Light replacement	79687	79687	78841	78683	78683	
Condenser Fan Assy. 172mm 2200rpm	79684	79684				
Condenser Fan Assy. 172mm 1500rpm			79688	79688	79688	
Pre-filter	34197	34197	33602	33602	33602	
ACR Element 230V 230W PTC	34219					
ACR Element 230V 330W PTC		27751	27751	27751	27751	
24V 60W PSU	21613	21613	21613	21613	21613	
Anti-surge thermistor 10 Ohm 3A	22354	22354	22354	22354	22354	
Relay 230V	16824	16824	16824	16824	16824	
Fuse Link 10A	24018	24018	24018	24018	24018	
Evaporator Fan 24V dc	31383	31383	31383	31383	31383	
Defrost Temperature Probe (black)	79029	79029	79029	79029	79029	
High Temperature Probe (red)	79031	79031	79031	79031	79031	
Air Off Temperature probe (blue)	79030	79030	79030	79030	79030	
PSP Temperature Probe	33845	33845	33845	33845	33845	
PSP Connection Cable	79035	79035	79035	79035	79035	
Refrigeration VSD Compressor VEHT409U	33450	33450			33450	
Refrigeration VSD Compressor FMFT411U			31838	31838		
LH Side Glass replacement	79881	79879	79879	79877	79874	
RH Side Glass replacement	79882	79880	79880	79878	79875	

Product Manual for IL-7EL-V106 & V109 refrigerated cabinets	33871
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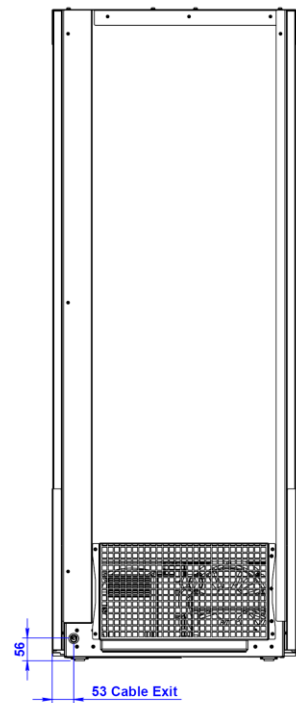
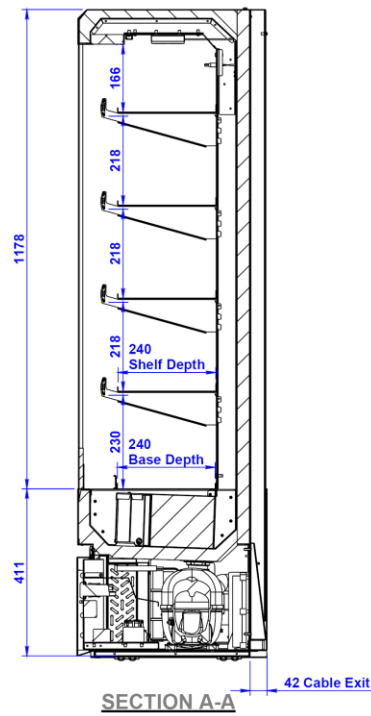
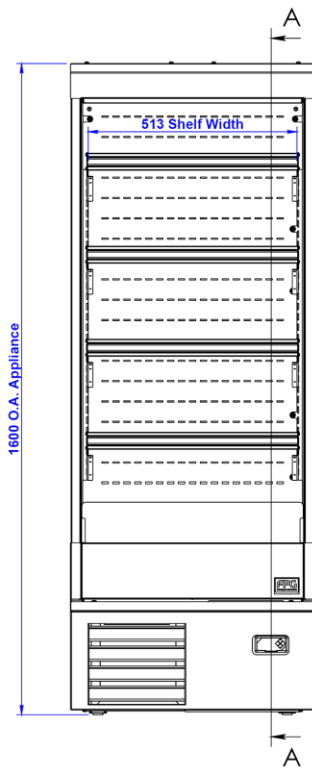
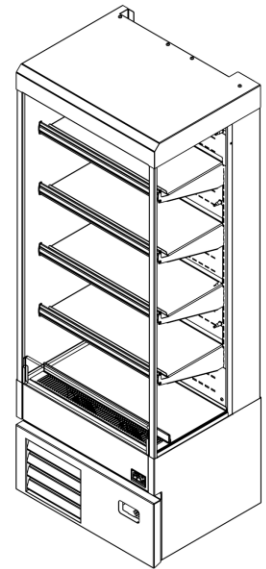
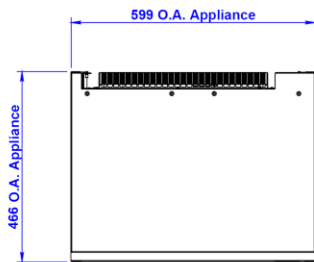
**CUSTOM**  
 7-ELEVEN IMPULSE  
 REFRIGERATED

**MECHANICAL DRAWINGS**

Impulse IL-7EL-VI06-R-16-06-B1XX



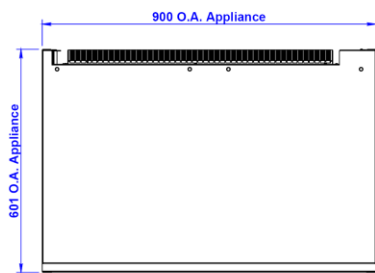
**Impulse IL-7EL-VI06-R-16-05-B1XX**



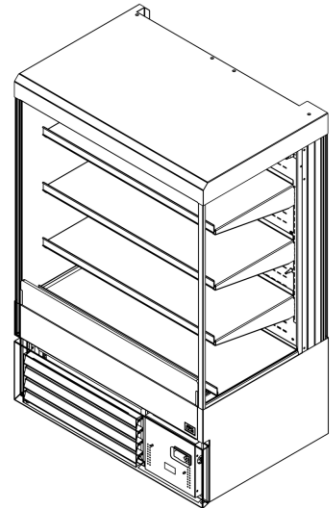
# CUSTOM

7-ELEVEN IMPULSE  
REFRIGERATED

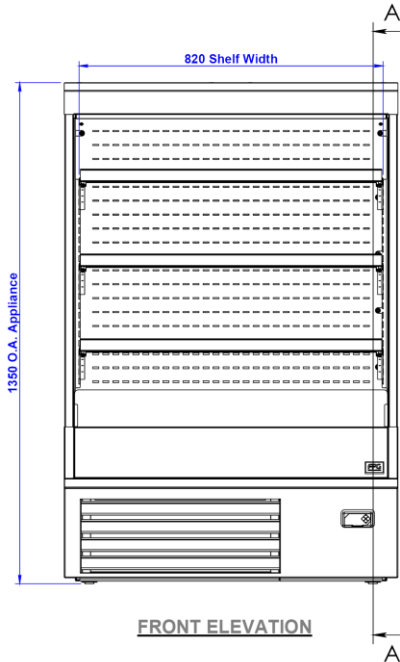
## Impulse IL-7EL-VI09-R-13-06-B1XX



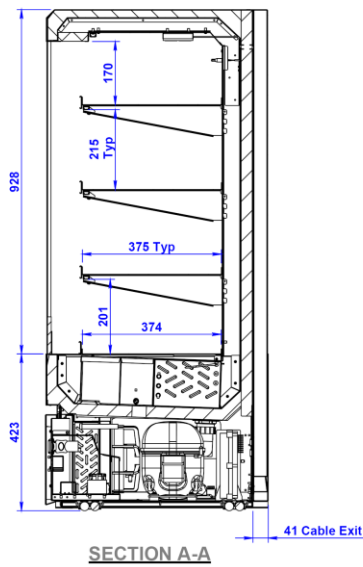
PLAN



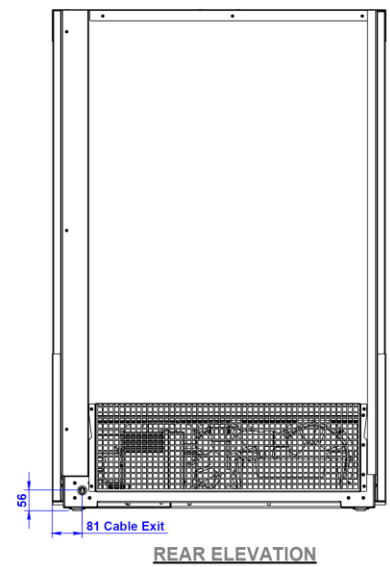
PERSPECTIVE



FRONT ELEVATION

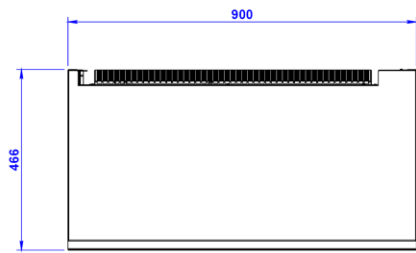


SECTION A-A

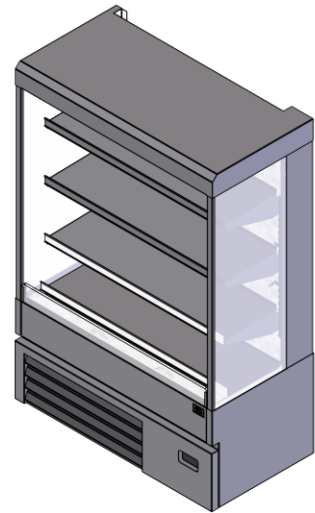


REAR ELEVATION

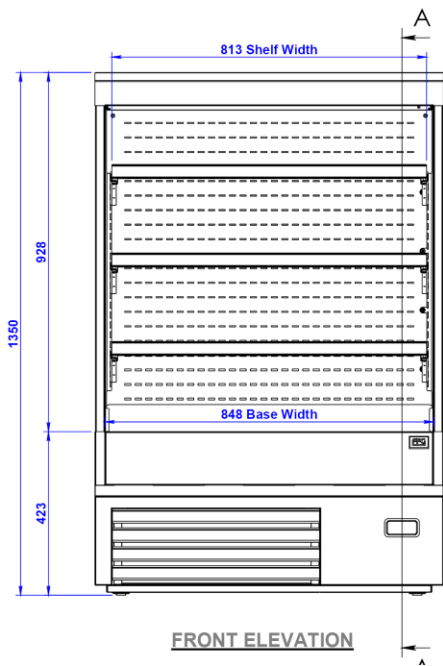
**Impulse IL-7EL-VI09-R-13-05-B1XX**



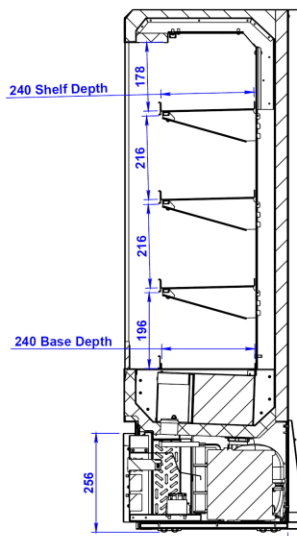
**PLAN**



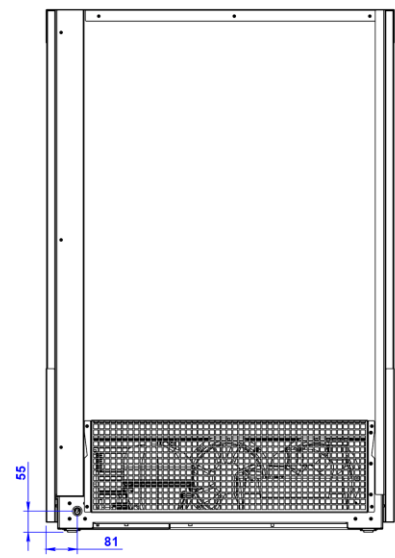
**PERSPECTIVE**



**FRONT ELEVATION**



**SECTION A-A** CABLE EXIT

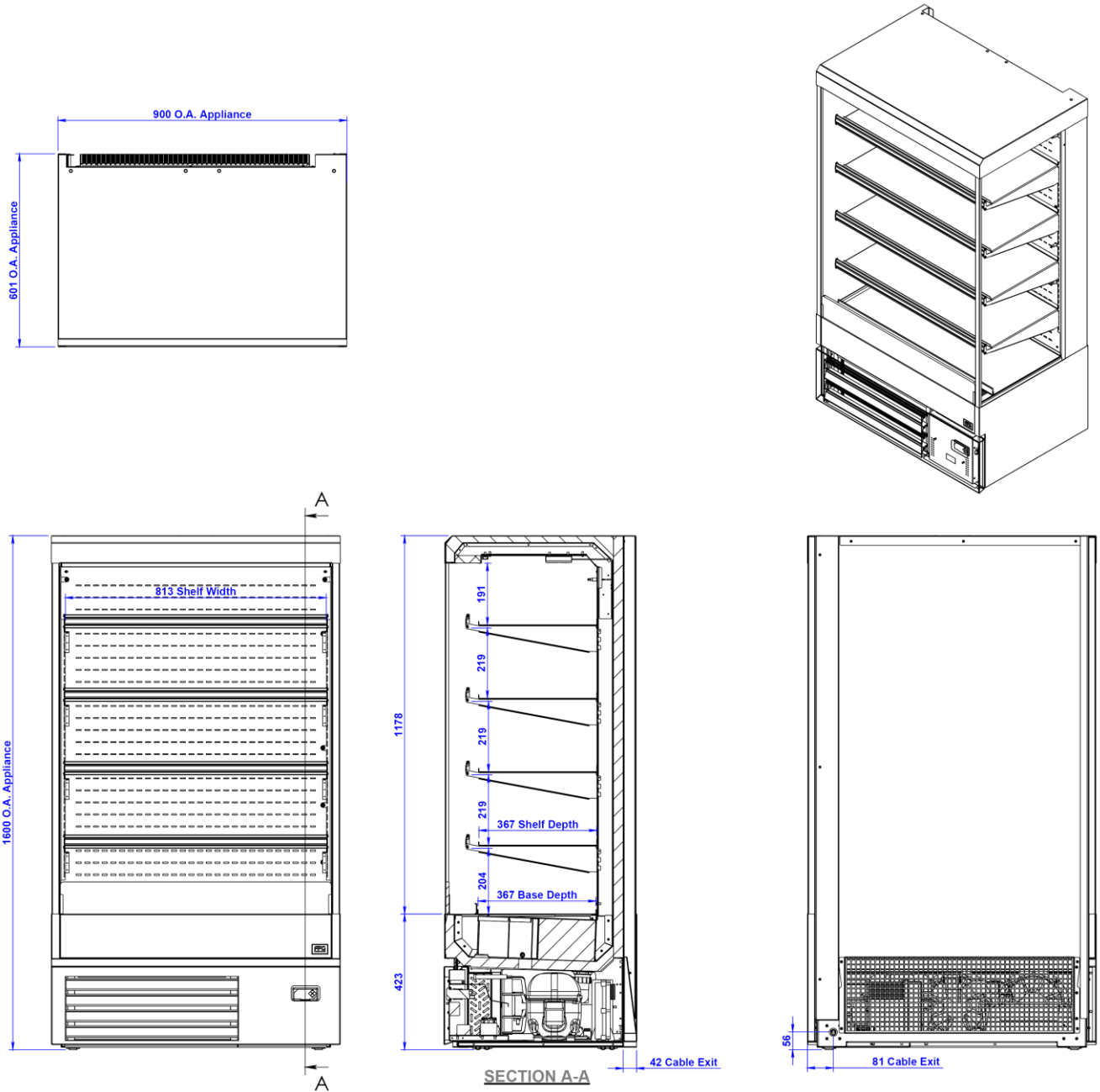


CABLE EXIT **REAR ELEVATION**

# CUSTOM

## 7-ELEVEN IMPULSE REFRIGERATED

Impulse IL-7EL-VI09-R-16-06-B1XX



### Shelf Note


Multiple sockets for shelf lighting are provided, allowing variation of shelf numbers and positions.

Allow space for cold air circulation around the displayed products.

## APPENDIX A R-290 Refrigerant

### General Guidance

IMPULSE CABINETS - APPENDIX A  
R-290 Refrigerant

<b>R-290</b>	<p>R-290 is the name for refrigerant grade high purity odorless propane. <b>It is NOT barbeque grill propane.</b> PROPANE IS HIGHLY FLAMMABLE. You MUST observe caution and proper safety practices when servicing equipment with R-290.</p>	
<b>Servicing</b>	Servicing refers to making repairs to the hermetically-sealed system and any parts of the electrical system.	
<b>Specialized Training</b>	Although not mandatory, specialized training of service personnel is desirable.	
<b>Environment</b>	Repair on R-290 equipment should always be done in a well ventilated area.	
<b>Gas Detector</b>	Because R-290 is highly flammable, an electronic combustible gas leak detector is required when servicing R-290 systems.	
<b>Replacement Parts</b>	When opening any refrigeration system, the filter/dryer must be replaced with the manufacturers specified spare part.	
<b>Fault Diagnosis</b>	Since there are no access fittings on R-290 systems, temperatures and current draw must be used to evaluate system performance.	
<b>Check List</b>	<p>Before proceeding with servicing, check the following:</p> <p><b>MONITOR:</b> make sure the combustible-gas meter is on and in proper position. <b>VENTILATE:</b> make sure there is adequate ventilation in the work area. <b>ELIMINATE:</b> make sure to eliminate any potential ignition sources.</p>	

## Servicing

IMPULSE CABINETS - APPENDIX A  
R-290 Refrigerant

---

**Gas Monitor** Before entering any service area that may have hydrocarbons, always turn on a combustible gas monitor to alert you to the presence of flammable refrigerants while you are working.

Do not turn the combustible gas monitor off until you leave the service area.

---

**Ignition** Do not unplug, disconnect power to, or begin servicing a system before checking for flammable refrigerants with the combustible gas monitor.

Sparks from unplugging or power disconnects could ignite flammable refrigerants.

---

**Danger Sign** Display a Danger Propane placard to alert all that you are working on a R-290 system.

**No open flames or smoking is allowed.**

Instruct anyone in the immediate area the nature of the work taking place.

Be aware that E-cigarettes or similar electronic devices could be a source of ignition.




**Fire Extinguisher** An approved fire extinguisher is required when servicing a system that contains a flammable refrigerant.

---

**Access Fittings** Since access fittings are not supplied on any R-290 systems. Before adding access-fittings you should check temperatures and amps and contact FPG for guidance on fault finding.

---

**Electrical Connectors**  Wire nuts are not approved for R-290. All connectors must be UL approved for use with Hydrocarbons.

Wire connectors must have sufficient strength to hold the conductor/wire in place.

---

**Replacement Components** When replacing components, ignition-proof sealed electrical components are required.

To avoid using unapproved parts, only FPG replacement parts are to be used on a R-290 system.

---

## Tools

IMPULSE CABINETS - APPENDIX A  
R-290 Refrigerant

**Basic Tools** Use the same basic refrigeration tools as for R404-A & R-134a refrigerant.

### Required Tools

	<p>Combustible gas leak detector (Inficon Gas Mate) or equal</p>		<p>Propane warning notice</p>
	<p>Tubing cutter</p>		<p>Approved fire extinguisher (Class B dry powder type)</p>
	<p>Vacuum gauge</p>		<p>30cm charging hose (low Loss design)</p>
	<p>Ball charging valves (3)</p>		<p>Gram scale</p>
	<p>Tap valves 1/4" (2)</p>		<p>Digital thermometer</p>
	<p>Pinch off tool (2)</p>		<p>Venting hose</p>

# CUSTOM

7-ELEVEN IMPULSE  
REFRIGERATED

## Leak Checking

IMPULSE CABINETS - APPENDIX A  
R-290 Refrigerant

**Warning** Do NOT use any leak test dyes when working on an R-290 refrigeration system.

**Detection Methods**

- Bubble test.
- Electronic combustible gas detection.
- Nitrogen holding pressure test (only possible on accessed systems).

For the most part, you would leak check a R-290 system the same way you would a R-134a or R-404A system with a couple of exceptions.

You cannot use a halide leak detector on an R-290 system, the electronic leak detector must be designed specifically for combustible gas.

Using oxygen-free dry nitrogen with a trace gas not exceeding 150PSIG is also recommended.





## Accessing the Refrigeration System

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R-290 Refrigerant

**Installing Piercing Valves** Line tap valves can be used to access the refrigeration system. Line tap valves should be temporarily placed on the suction and liquid process tubes.

**IMPORTANT:** Never leave piercing valves of any type on the R-290 refrigeration system. This would void the warranty.

**Procedure**

<p>Make sure the cabinet is disconnected from the power source.</p> <p>Wear safety glasses and gloves (rubber coated are best).</p>	
<p>Turn the combustible-gas leak detector "ON".</p> <p>Refer to the manufacturer's instructions for the detector you are using.</p>	
<p>Post the warning notice in plain view for all to see on the front and rear of the refrigeration appliance.</p>	
<p>Remove the red sleeves on the suction and liquid line process tubes.</p> <p>Install the piercing valves following manufacturer's instructions.</p> <p>Red sleeves must be replaced when done servicing.</p>	

## Recovering Refrigerant

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### Recovery Machines

Recovery machines for use with hydrocarbon refrigerants are in limited production.

**Only an explosion proof recovery machine can be used to recover.**

### Procedure Without Machine

1. Evacuate an empty recovery cylinder into a vacuum.
2. Using an accurate refrigerant scale, zero out the refrigerant scale and weigh the empty recovery cylinder prior to adding refrigerant gauges or hoses. Note this weight.
3. Securely connect the evacuated cylinder to the refrigeration system using refrigerant gauges and hoses.
4. Open both refrigerant gauges to allow refrigerant to flow through the gauges to the recovery cylinder. You must evacuate from both sides.
5. Once the pressures have equalized, valve off the refrigerant gauges and the recovery cylinder securely.
6. Carefully remove the refrigerant hose from the recovery cylinder.
7. Zero out the refrigerant scale and weigh the recovery cylinder. Note this weight.
8. Subtract the empty tank weight recorded from the cylinder now containing the refrigerant. This will be the amount recovered.  
**NOTE:** You can check Serial Label to verify any leak.
9. A recovery cylinder containing R-290 can be vented outdoors. See "Venting R-290" for instructions on venting R-290.
10. After venting the refrigerant, purge the recovery cylinder with nitrogen at a flow rate of 5PSIG through the liquid port of the recovery cylinder for 2 minutes outdoors, 3 metres away perimeter from any structures or ignition sources.
11. Repeat steps 1-9 until the recovery cylinder and the system equalize into a vacuum.

**NOTE:** Trace amounts of R-290 will remain trapped in the POE oil of the compressor.

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## Venting R-290

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R-290 Refrigerant

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### Venting Procedures

1. Do NOT vent hydrocarbon refrigerants inside a building under any circumstance (SAFETY RISK).
  2. Venting hydrocarbon refrigerants to a public area or where people are unaware of the procedure is not permitted.
  3. When venting R-290 YOU MUST make everyone in the immediate area aware that you are venting a flammable gas to the atmosphere.
  4. Ensure there are no ignition sources within a 10 ft. perimeter of the area you are venting R-290. Be aware that E-cigarettes or similar electronic devices could be a source an ignition.
  5. Ensure that all local legislation/regulations addressing safety of hazardous or flammable substances are satisfied.
  6. Ensure you are not venting R-290 into a low-lying area. R-290 is heavier than air and can accumulate in floor drains, grease traps, piping troughs, etc.
  7. After venting, purge with Nitrogen through the system for a minimum of 10 seconds.
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## System Evacuation

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R-290 Refrigerant

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### Preliminary Tasks

Prior to sealing up the system make sure you have a sufficient amount of service access tubing remaining for service in the future.

1. Remove the crimped tubing and piercing/saddle valve from the process tube.
2. Extend the process tube a minimum of 30cm.
3. Crimp and braze the process tube extension.
4. Install piercing/saddle valve just before last crimp.

After the system has been sealed and leak checked, it is necessary to evacuate it in order to remove air, moisture, and unwanted residual refrigerant.

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### NOTE

**Technician must use tube cutter instead of torch when removing refrigeration system components.**

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## System Evacuation cont.

IMPULSE CABINETS - APPENDIX A  
R-290 Refrigerant

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<b>Evacuation Procedure</b>	<ol style="list-style-type: none"> <li>1. It is necessary to purge the system with nitrogen. This is necessary to prevent flammable mixtures from occurring.</li> <li>2. When connecting the hoses between the system, gauge manifolds, and vacuum pump, ensure that the connections are secure and there are no potential ignition sources nearby.</li> <li>3. Ensure that the pump discharge is in an area free of potential ignition sources.</li> <li>4. Ensure that a micron gauge is used since conventional manifold gauges may not provide a proper reading.</li> <li>5. The system should be evacuated to the desired pressure (typically 250 microns or less) and then left to stand for 15 minutes to ensure that the entire refrigerant charge has been removed from the oil and any residual moisture has been evaporated from the system.</li> <li>6. Ensure that the vacuum pump is of good quality and of appropriate capacity for the system, and the oil level is correct.</li> </ol>
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## Charging the System

IMPULSE CABINETS - APPENDIX A  
R-290 Refrigerant

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<b>WARNING</b>	<b>Dial-a-charge cylinders, with a sight glass, should not be used to charge systems with flammable refrigerant.</b>
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<b>Precautions</b>	<p>Although charging procedures are similar to those used with any other type of refrigerant, the following considerations are important for R-290:</p> <ul style="list-style-type: none"> <li>• Prior to charging, ensure the system has been leak checked.</li> <li>• Hoses or lines must be as short as possible to minimize the amount of refrigerant contained in them.</li> <li>• Evacuate the hoses and manifold prior to charging to avoid contamination of the refrigerant.</li> <li>• Upon completion of charging, a further leak check must be carried out prior to leaving the site.</li> <li>• After charging, carefully disconnect the hoses, attempting to minimize the release of refrigerant.</li> <li>• After charging, all access ports/points must be removed following the correct procedures.</li> </ul>
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**DO NOT OVERCHARGE A SYSTEM USING R-290.  
Weigh in the exact charge.**

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## Removal and Sealing of Access Ports

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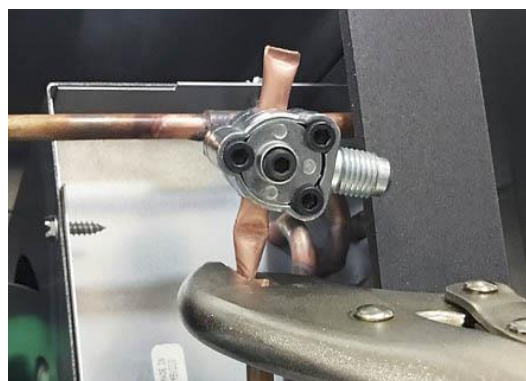
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**CAUTION** Do not leave piercing valves on the system.

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### Procedure

1. Pinch line off just before the temporary access port two times using a crimping tool. Keep crimping tool in place as shown in photo.
2. Verify that there are no leaks.
3. Remove the piercing valve/temporary access port.
4. Snap off at "crimp 1" and check for leaks.
5. Braze open end shut while crimping tool is in place.
6. Leak check the system, with crimping tool removed.



## Electrical Repairs

IMPULSE CABINETS - APPENDIX A  
R-290 Refrigerant

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**CAUTION** The electrical power to the equipment must be disconnected. A combustible-gas leak detector must be on at all times.

Protect yourself from hazards of working on the electrical components by following some basic guidelines before you begin the repair. Prior to starting your repair work on an electrical component, use your combustible gas detector to see if flammable gas is present.

Only when the area is clear of any flammable gas should you start the repair.

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### Guidelines

- Do not use components that produce sparks, discharge, etc.
  - Components that could produce a potential ignition source need to be positioned in an area, distant and unreachable, from any potential refrigerant leak.
  - FPG components are designed for use with flammable refrigerants.
  - Do not replace faulty components that are intended not to spark with components that do. ONLY use FPG recommended spares.
  - Do not modify components that are intended not to spark in such a way that they will spark.
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## Electrical Repairs cont.

IMPULSE CABINETS - APPENDIX A  
R-290 Refrigerant

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### **Check General Condition**

You may not be the first person that has worked on this system.

- Check all components for unauthorized/non-OEM replacement parts.
  - Look beyond your repair for any wear, stresses, that could become an ignition source. Are terminal connections tight and in a UL approved connectors?
  - Check all protective conductors' connections each time you access a system or repair is made.
  - Finally, check the plug, cabling and wiring for any damage.
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## R-290 SERVICING FLOW CHART

Before starting work on the R-290 system, turn on the gas-leak detector and place it on the floor, next to the cabinet.

	Refrigeration Circuit Access	Comments
1	Disconnect electrical supply to appliance.	If possible, ground the appliance to avoid static electric sparks.
2	Access condenser/compressor and install two piercing valves.	Vent both the high and low side of the system in case there is a blocked cap tube and/or drier.
3	Connect your refrigeration gauge equipped with 30cm hoses to the two piercing valves.	
4	Connect the yellow hose of your gauge set to a recovery bag or a venting tube, if a safe venting location is available.	
5	Once the charge is removed, connect the Nitrogen tank.	
6	Purge Nitrogen through the system for a min. of 10 seconds.	If using a recovery bag, be sure to take it to a safe location and vent.
7	Always cut the compressor or other components out with a tubing cutter.	
8	Purge Nitrogen through the system at 70 to 140 hPa, before any parts must be un-brazed.	
9	Purge Nitrogen through system at 70 to 140 hPa, while brazing in new components.	

	<b>Installing New Components</b>	<b>Comments</b>
1	Remove old compressor, drier and any other defective component.	If the compressor is removed, seal the suction and discharged tubes to prevent a spill.
2	Install new FPG approved spare parts.	A new dryer must be fitted if the compressor is replaced.
3	If the two access line tubes are not at least 30cm long, add more tube with brazed pinched-off ends. Reinstall tap valves.	Access tubing lines may need to be braced to prevent bending over.
4	Purge with Nitrogen again at 70 to 140 hPa while brazing. Wrap drier with wet rag when brazing.	
5	Fill the system with Nitrogen to 1000 kPa and check for leaks.	
6	Release Nitrogen and pull a vacuum on the system to 250 microns or less. Turn off the vacuum and confirm that it holds the vacuum.	
7	If vacuum holds, the system can now be charged.	Propane labelled 'R-290 Refrigerant' must be used. <b>DO NOT USE BBQ PROPANE.</b>
8	Purge the charging hoses and ready your gauge set and hoses so they will not move during the charging process.	
9	Check the cabinet Serial Number label for the required charge.	
10	Use the ball valves installed on your hose to meter in the charge.	Because the charge is small, take care and be precise.
11	Charge the circuit. (preferred method of charging is to charge liquid into liquid line).	
12	If new starting components have been fitted, check electrical connections and install all terminal covers.	FPG compressor start components are designed for use with HC refrigerants. Do not use non-FPG approved spare parts.
13	Start the system and check operation. Do a final check for leaks	

IMPULSE CABINETS

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## Revision History

Revision Level	Date of Change	Change Details
A	26/09/24	First released 7-Eleven version of the manual, using Embraco controller.
	10/10/24	Glass spares P/Ns updated. Plenum heating reduced to 9W
	07/11/24	Electrical specifications updated, spare fuse changed to 10A
B	08/11/24	Manual identified as using Embraco controller. !200 cabinet details removed.
C	14/04/25	600 cabinet added to manual
	31/07/25	Manual updated with new elevations, spares, circuits etc
	12/08/25	Optional side glass heating added and anti-surge added to plenum heating PSU
	13/08/25	Elevations for IN-VI06-R-16-06 added

# PRODUCT MANUAL 33871 Embraco

REV C AUG 2025

In line with our policy to continually develop, improve and support our products, Future Products Group Ltd reserves the right to change specifications and design without notice.

Have a question? Please email us at: [sales@fpgworld.com](mailto:sales@fpgworld.com) or visit [www.fpgworld.com](http://www.fpgworld.com) for full contact details for your region.

